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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/766,459	01/27/2004	Kiruba Sivasubramaniam	136236 (1306-50)	3184
759	90 01/13/2005		EXAM	INER
Penny A. Clark	ке		LAM, T	HANH
General Electric				
1 River Road			ART UNIT	PAPER NUMBER
Schenectady, NY 12345			2834	

DATE MAILED: 01/13/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
	10/766,459	SIVASUBRAMANIAM ET AL.			
Office Action Summary	Examiner	Art Unit			
	Thanh Lam	2834			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply					
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a rep If NO period for reply is specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a reply be timely within the statutory minimum of thirty (30) days will apply and will expire SIX (6) MONTHS from e, cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).			
Status					
 1) ⊠ Responsive to communication(s) filed on 13 C 2a) ☐ This action is FINAL. 2b) ☒ This 3) ☐ Since this application is in condition for alloward closed in accordance with the practice under the condition of the condition of	s action is non-final. ince except for formal matters, pro				
Disposition of Claims		•			
4) Claim(s) 1-24 is/are pending in the application 4a) Of the above claim(s) 21-24 is/are withdray 5) Claim(s) is/are allowed. 6) Claim(s) 1-20 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/o	wn from consideration.				
Application Papers					
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) accomposite and accomposite accomposite and accomposite and accomposite accomposite and accomposite and accomposite accomposite accomposite and accomposite accom	cepted or b) objected to by the lead rawing(s) be held in abeyance. See tion is required if the drawing(s) is objection.	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Burea * See the attached detailed Office action for a list	ts have been received. ts have been received in Applicati prity documents have been receive u (PCT Rule 17.2(a)).	on No ed in this National Stage			
Attachment(s)					
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:				

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DETAILED ACTION

Election/Restrictions

1. Applicant's election with traverse of Species A, figures 1-2,4, claims 1-20 in the reply filed on 10/13/2004 is acknowledged. The traversal is on the ground(s) that the search and examination of claims 1-24 can be made without serious burden because of the closely related nature of I (Claims 1-20) and II (claims 21-24). Accordingly. This is not found persuasive because inventions claimed of Group I is a final product is distinct from Group II that is a process of making, and they are different in classification and search.

The requirement is still deemed proper and is therefore made FINAL.

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 3. Claims 1-20 are rejected under 35 U.S.C. 102(b) as being anticipated by Emery (US 6,624,547).

Regarding claim 1, Emery discloses a winding of an electric machine comprising: at least one series of serially connected AC bars, each AC bar comprising: a series of serially connected turns formed by litz wire having a plurality of strands (22), and at least one cooling tube (30), wherein individual strands of the plurality of strands are respectively positioned substantially adjacent to the at least one cooling tube at at least

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one transfer point for providing heat transfer from the respective individual strands to the at least one cooling tube.

Regarding claim 2, Emery discloses heat is further transferred along the respective individual strands along the direction of a longitudinal axis of the respective individual strands.

Regarding claim 3, Emery discloses a surface area of individual turns of the series of turns is positioned substantially adjacent to a respective surface area of the at least one cooling tube for establishing respective heat transfer areas, wherein each respective heat transfer area includes a plurality of transfer points.

Regarding claim 4, Emery discloses each turn is positioned for establishing a respective heat transfer area.

Regarding claim 5, Emery discloses the at least one cooling tube is formed of stainless steel.

Regarding claim 6, Emery discloses the series of turns includes a first and second of turns wherein the first group of turns is substantially symmetrically arranged with respect to the second group of turns.

Regarding claim 7, Emery discloses the first and second groups of turns are symmetrically arranged around the at least one cooling tube.

Regarding claim 8, Emery discloses the at least one cooling tube has first and second opposing surfaces, and wherein heat transfer areas are established along the first and second opposing surfaces.

Regarding claim 9, Emery discloses the series of turns is insulated with a

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thermally activated adhesive.

Regarding claim 10, Emery discloses the series of turns is formed by winding the litz wire into a coil including the series of turns, insulating the coil with a thermally activated adhesive, shaping the coil into a predetermined shape, all at ambient temperature, and then heating the coil for curing the adhesive.

Regarding claim 11, Emery discloses the series of turns is formed by winding the litz wire into a coil including the series of turns, shaping the coil into a predetermined shape, and epoxy impregnating the coil.

Regarding claim 12, Emery discloses an electric machine having an AC winding comprising: at least one series of serially connected AC bars, each AC bar comprising: a series of serially connected turns formed by litz wire having a plurality of strands (22); and at least one cooling tube (30), wherein individual strands of the plurality of strands are respectively positioned substantially adjacent to the at least one cooling tube at at least one transfer point for providing heat transfer from the respective individual strands to the at least one cooling tube.

Regarding claim 13, Emery discloses a winding of an electric machine comprising: at least one series of serially connected AC bars, each AC bar comprising: a series of serially connected turns including at least one conductor, at least one cooling tube (30) having a cooling medium flowing through a conduit having a thermally conductive surface; and a phase to ground insulation (enclosed of 22 and 30) for providing electrical phase to ground insulation for the AC bar, wherein the phase to ground insulation surrounds the series of serially connected turns and the at least one

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cooling tube; wherein respective turns of the series of turns contact the at least one cooling tube for transferring heat from the respective turns to the at least one cooling tube, wherein at each point of contact the phase to ground insulation does not intervene between the conductive surface of the at least one cooling tube and a respective conductor of the at least one conductor.

Regarding claim 14, Emery discloses the at least one cooling tube has a floating voltage potential.

Regarding claim 15, Emery discloses the floating voltage potential is within the range of a turn-to-turn voltage of the series of turns.

Regarding claim 16, Emery discloses the at least one cooling tube is electrically insulated with a film insulation of thickness not substantially greater than a minimum thickness for withstanding a maximum voltage difference between turns of the series of turns that contact the at least one cooling tube.

Regarding claim 17, Emery discloses the at least one cooling tube is coated with a thermally activated adhesive.

Regarding claim 18, Emery discloses at each point of contact a maximum amount of insulation intervening between the conductive surface and the at least one conductor includes at least one film insulator having a collective thickness substantially smaller than a thickness of the phase to ground insulation.

Regarding claim 19, Emery discloses each turn included in the AC bar contacts the at least one cooling tube for transferring heat from the respective turn to the at least one cooling tube.

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Regarding claim 20, Emery discloses the at least one cooling tube has first and second opposing surfaces, and wherein turns of the series of turns contact the at least one cooling tube along the first and second opposing surfaces.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Thanh Lam whose telephone number is (571) 272-2026. The examiner can normally be reached on t-f 9-7.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Darren E Schuberg can be reached on (571) 272-2044. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Primary Examiner
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